

ND BuildIn for tanks

Mounting and operating instructions



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1. Revision summary

Revision	Date	Comments/Changes
1.0	12-03-2021	Document created
2.0	06-04-2022	Added section

2. Hazard markings and safety signs

The following hazard markings are used on the equipment and have the following meaning:



Danger of non-coherent radiation

In this case UV light

Attention:

Protect eyes and skin against UVC light.



Danger

Electric current

Attention:

Access only for authorized personnel

3. Equipment information

3.1 Equipment purpose

The UV equipment is constructed to treat all light-accessible surfaces in the selected area in a chosen timeframe and area.

3.2 Definition of UVC-disinfection

UVC unit is dimensioned to deliver a dose of (as per by agreement) J / m² on all light-accessible surfaces after a full cycle of the time (by agreement).

The effect of UVC is calculated on the surfaces where the light can reach. I.e. the places where the light can reach directly. This means that shadow areas or areas where there can be no direct light or areas that can only be reached by reflection, will not be considered as treated areas.

Areas completely or partially covered by other material (eg dust), will only the available surface be treated and not the back of the particle, nor the material or particles that may be hidden by other particles, and not inside particles / dirt etc.

A high efficiency of UV treatment is based on the surfaces not being contaminated with particles.

3.3. Function of UVC-installations

- UV-installations are controlled by an on/off switch if delivered
- UVC-lamps are switched off if:
 - The door contact is disconnected
 - The on / off contact is switched off
- Restarting of the system
 - Prerequisite for switching on must be present

When observing faults: switch off main switch (switch off system) and consult service manual.

3.4 About the documentation

This manual has been made as a basis for the CE marking and is completed in accordance with Directive 2006/42 / EC of the European Parliament and of the Council of 17 May 2006.

The folder contains important information about the installation, including service manual and safety instructions.

It is recommended to keep the folder visible and close to, the machine and inform your staff about it.

4. Equipment overview

The UV-unit contains of:

Defined on the order confirmation.

4.1 Environment for the equipment

4.1.1 Surface

See mounting instructions

4.1.2 Temperature and humidity

The equipment can be used in temperatures between 10-40°C and max. 60% humidity as standard.

4.1.3 Storage and environment

If the equipment meets saline or acidic moisture or liquid, this should be removed from the system as soon as possible to prevent corrosion.

4.1.4 Requirement before use

The equipment should be used as a disinfection solution with the purchaser:

- The equipment must not be used until the system has been installed in accordance with the regulations.
- The equipment may only be operated by personnel who have been properly instructed in its use.
- Repairs, service, and maintenance may only be carried out by qualified persons with proper training.
- If constructive changes are made to the equipment, the CE marking will lapse.

4.1.5 Disposal of parts

Consumables must be disposed of in accordance with current legislation.

- UVC- lamps contain mercury and must be disposed of in accordance with current regulations for lamps containing mercury.

4.2. Mounting instructions

Installation of UV systems must be done according to specifications or further agreement.

The UVC light is outside the visible spectrum and therefore bulbs should be replaced according to the following instructions.

The UVC light is outside the visible spectrum and therefore bulbs should be replaced according to the following instructions:

• Installations with light 24/7 in normal temperature ranges	Change after 14 months of continuous operation
• Installations with light 24/7 in temperatures >40C or <10C	Change after 12 months of continuous operation
• Installations with frequent switch on and off	Max. 3000 on/off
• Installations with other type of use	Max. 2 years from delivery date
Avoid short-term (<5 min.) Switching on / off of bulbs. It has a strong degenerative effect on the life of the bulbs and is not covered by the warranty obligation.	

4.2.1 Tank protection for feed tanks etc.

When the UV set is mounted in feed tanks, an additional tank bracket must be used to secure the glass against falling out in the event of overfilling of the tank.

The bracket is made of stainless steel and consists of two welded steel plates with threaded rods for mounting in the holes in the steel flange on the UV set.

The bracket is put inside the tank and a UV set (glass tube with steel flange) is inserted into the bracket from the outside of the hole in the tank.

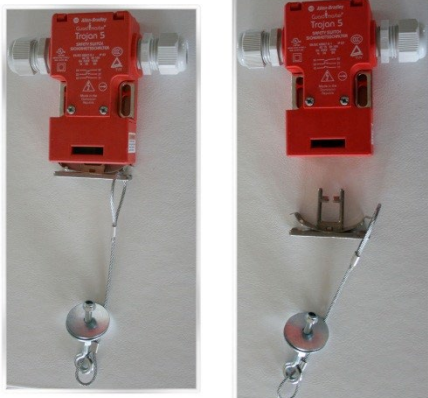
The best effect of the light is achieved by central placement in the tank top, between center and side, and with as few elements that shade the light as possible. If the entire tank top is to be optimally illuminated, two lamps should be mounted opposite each other.



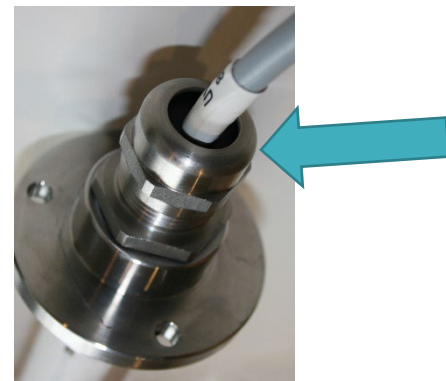
UV unit seen from below – inside tank



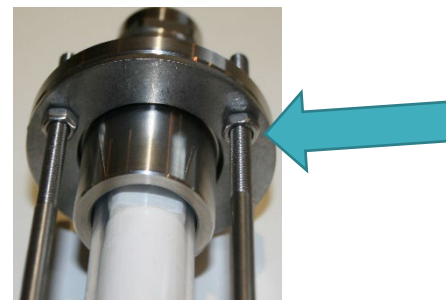
Unit seen from above – outside tank



UV systems can be fitted with Safety Switch hatch switch (optional). The Safety Switch is mounted on the tank with a switch on the cover and ensures that the power to the UV light is switched off when the tank is opened.



Remember to tighten the screw



Adjust the length of the metal holder via internal nuts so that the quartz tube sits with support for the bottom of the holder, but not tight.

5. Safety in and around UV equipment

5.1 UVC physical

UVC is shortwave radiation that loses its energy quickly in relation to distance from the source. The type of source for UVC used here loses its energy in relation to distance (meters). UVC is effectively stopped by transparent materials such as ordinary glass, plexiglass, plastic, most kind of clothing. Opaque materials usually block UVC.

Risk factors assessed:

- People in rooms, while UVC light is operating
- Access to rooms, when UVC light is operating

Dose:

UV systems work with a treatment dose of: xx J / m² per treatment (on light-accessible surfaces).

The table below taken from "A Non-binding guide to the Artificial Optical Radiation Directive 2006/25 / EC" indicates the recommended maximum dose for "NON COHERT" radiation per day.

Duration of exposure per 8 hour day	Irradiance (Effective) – W m ⁻²
8 hours	0,001
4 hours	0,002
2 hours	0,004
1 hour	0,008
30 minutes	0,017
15 minutes	0,033
10 minutes	0,05
5 minutes	0,1
1 minute	0,5
30 seconds	1,0
10 seconds	3,0
1 second	30
0,5 second	60
0,1 second	300

5.2 About the risk using UVC

When using normal work clothes with full cover of skin and safety glasses, the risk of permanent damage from short-term exposure to UVC light is limited to the effect on the skin and the minimal risk of damage to the eyes.

In connection with the use of UVC systems, warning signs should be placed warning about the use of UVC. Systems may only be switched on when the room is secured. I.e. it has been inspected and found empty.

People around UVC systems will therefore not be able to be surprised by exposure without knowing this. (Hidden injuries).

When opening the door to the room, UVC light should be switched off.

Direct view to the UV equipment should be assessed in the specific cases.

5.3 UVC damages

Possible damage when exceeding the dosage of UVC light in accordance with current instructions, see section 5.1 above

5.3.1 One-time injuries:

In case of minor exceedance, factor 4 -6

Risk of:

- Eyes, short-term irritation 24-48 hours (welding eyes)
- Skin, slight redness

In case of moderate exceedance, factor 6 -10

Risk of:

- Eyes, severe irritation 24-48 hours (severe cases of welding eyes, with short-term loss of vision)
- Skin, severe redness like light to medium sunburn.

In case of severe exceedance factor +10

Risk of:

- Eyes, permanent damage, impaired vision
- Skin, Severe sunburn; 2nd degree combustion.

5.3.2 Repeated daily dose overruns:

- Eyes, permanent damage, impaired vision
- Skin, development of various types of skin cancer (presumed, not detected)

In the situation in question, it has been included in the assessment that this is a production area with the use of full clothing in the work area.

5.4 Environment

5.4.1 Staff:

The UVC-lamps are installed in a professional work environment where instructions are part of everyday life and where unauthorized personnel should not have access to turn on the UVC light.

5.4.2 Installation:

The unit is connected to power. The unit then switches on.

5.5 Safety

The following safety systems may be installed in connection with UVC systems:

5.5.1 Active safety:

- Can be fitted with Safety Switch. Mounted on the tank lid. Ensure that the UV light is turned off when opening the tank.

5.5.2 Passive safety:

- Sign's warning of the use of "Non-Coherent Optical Radiation" (in this case UVC LIGHT)
 - Around the tank
- Instructions for personnel using the system



5.5.3 Disposal

- Before dismantling the installation, a plan for disassembly must be prepared.
- The plan must include a risk assessment for the work as well as for disposal of installation and the spare parts.
- Plan and risk assessment must be prepared in accordance with current rules at the time of dismantling.

Scrapping

- The system is dismantled and sorted into categories as required by applicable environmental requirements.
- The installation is subject to Directive 2008/98 / EC and Directive 2002/96 / EC on waste.
- When the system is obsolete, all existing components must be sorted and handed in at an approved recycling site, or at an approved recycling company.
- The system must not be disposed of with unsorted household waste. Use the local collection points for the disposal of electrical and electronic components and ensure that all relevant regulations are observed.

The system consists of the following parts and must be sorted accordingly:

- Iron.
- Aluminum
- Plastic. (hard and soft)
- Rubber.
- Electrical components.
- Electronics
- Copper
- Other metals.



- If parts of the systems are resold for purposes other than disposal, it is the owner's responsibility to make the recipient aware of the disposal rules.

5.5.4 Procedure when a bulb containing mercury is crushed

1. Evacuate people and animals from the room
2. Ventilate the room for at least 15 minutes before starting the clean-up
3. Use protective equipment such as gloves and safety goggles
4. Pick up the broken pieces and dirt with two pieces of cardboard
5. You can use tape to pick up small pieces
6. After cleaning up, clean the area with a damp cloth or towel to remove small particles
7. Collect all pieces and dirt in a tight container and dispose of as special waste (recycling site)

6. Service and maintenance

Gloves should comply with 2019-4121X.

All service and maintenance must be performed without danger.

System must be shut off and cooled down before service is performed.

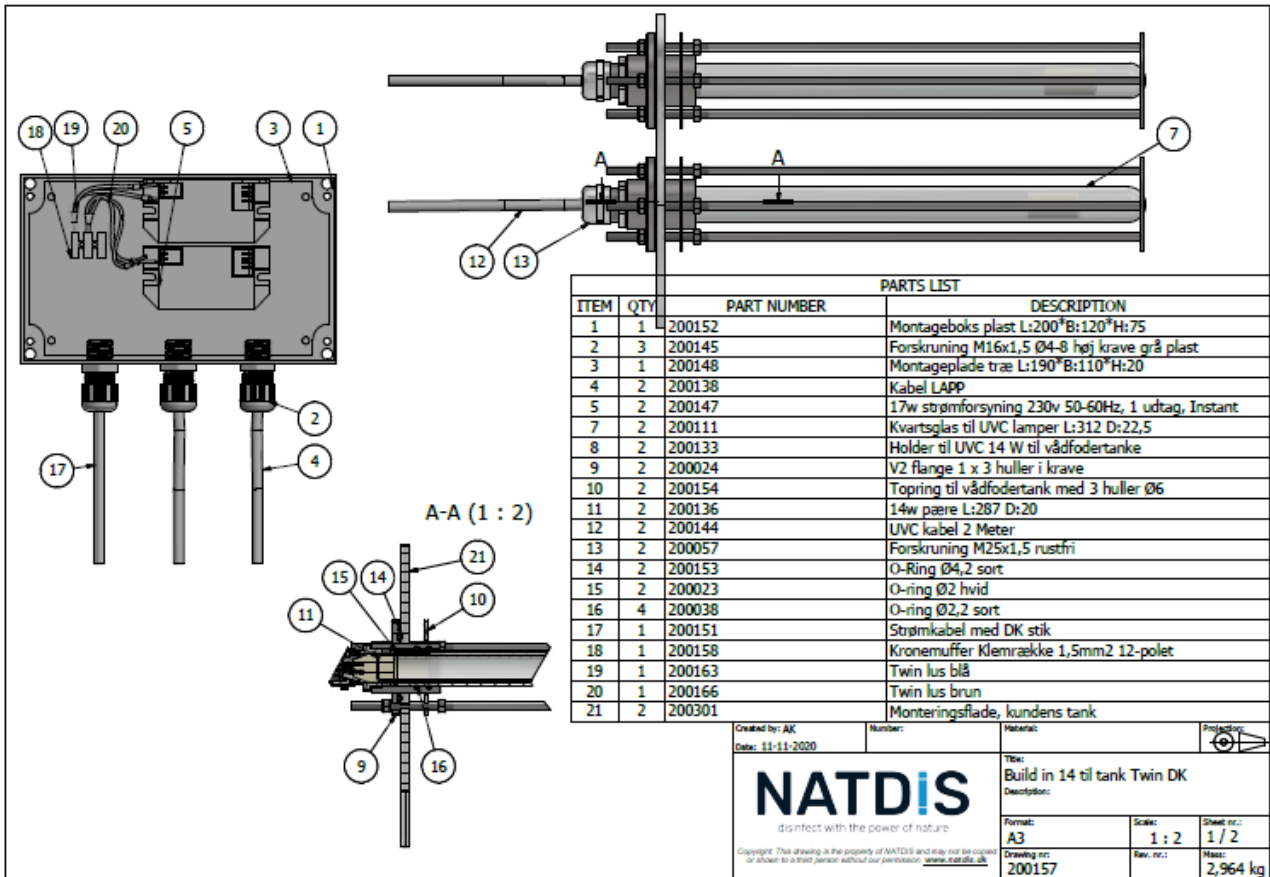
Access to bulb change or quartz glass change can be done by detaching lamps from fittings / clips.



6.1 Service overview

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	200152	Montageboks plast L:200*B:120*H:75
2	1	200150	Blindprop polyamid M16, grå
3	2	200145	Forskruning M16x1,5 Ø4-8 højt krave grå plast
4	1	200148	Montageplade træ L:190*B:110*H:20
5	1	200138	Kabel LAPP
6	1	200147	17w strømforsyning 230v 50-60Hz, 1 udtag, Instant
7	1	200151	Strømkabel med DK stik
8	1	200111	Kvartsglas til UVC lamper L:312 D:22,5
9	1	200133	Holder til UVC 14 W til vådfodertanke
10	1	200024	V2 flange 1 x 3 huller i krave
11	1	200154	Topring til vådfodertank med 3 huller Ø6
12	1	200136	14w pære L:287 D:20
13	1	200144	UVC kabel 2 Meter
14	1	200057	Forskruning M25x1,5 rustfri
15	1	200153	O-Ring Ø4,2 sort
16	1	200023	O-ring Ø2 hvid
17	2	200038	O-ring Ø2,2 sort
18	1	200301	Monteringsflade, kundens tank

Created by: AK	Number:	Material:	Projection:
Date: 15-09-2020			
<p>disinfect with the power of nature</p> <p><small>Copyright: This drawing is the property of NATDIS and may not be copied or shown to a third person without our permission. www.natdis.dk</small></p>		Title:	Build in 14 til tank single
		Description:	
Format:	A3	Scale:	1 : 2
Drawing nr:	200025	Sheet nr.:	1 / 2
		Mass:	1,619 kg



6.2 Bulb change

1. Switch off and let the system cool down for at least 30 minutes.
2. Hold on to the quartz glass with clean gloves.
3. Loosen the screw connection around the cable.
4. Carefully pull back on cord until the bulb comes free of flange.
5. Carefully disconnect the plug of the bulb. NOTE Hold on to the bulb!
6. Carefully pull the bulb out of the quartz glass.
7. Switch to a new bulb and insert it into the quartz glass.
8. Attach the plug to the new bulb and refit the screw connection.

6.3 Change of quartz glass

1. Switch off and let the system cool down for at least 30 minutes.
2. Remove bulb as specified in section 6.1.
3. Hold on to quartz glass and flange.
4. Carefully pull the quartz glass straight ahead.
5. Carefully pull on the quartz glass until it loosens from the flange – CAUTION Beware of glass splinters.
6. Attach new quartz glass to flanges and re-insert bulb.
7. Attach plug to bulb and close with screw connection.
8. Place the quartz glass in the same position and reassemble.



7. Cleaning of UVC units

7.1 Purpose

Systematic cleaning is part of the maintenance of the equipment and contributes to the optimal function of the equipment. At the same time, cleaning will ensure ongoing inspection of the condition of the equipment.

7.2. Precautions



WARNING!

Danger of non-coherent radiation

In this case UVC light.

Attention:

Protect eyes and skin against UVC-light.



Equipment supplied by NATDIS may only be cleaned when the system is switched off.

All work on UVC systems requires that the system is secured before work begins. Cleaning must only be done when the system has stopped and cooled down! Use clean gloves.



Attention:

Protect your hands from heat, sharp edges, and glass splinters with gloves.

Must comply with EN388: 2019-4121X

Always comply with local regulations when choosing a cleaning agent. Follow the warnings and safety descriptions on the individual containers and safety data sheets. Abrasives must not be used.

7.3. Cleaning

The quartz glass should be inspected frequently for coatings. The UVC light can not penetrate coatings of e.g., wet feed. If there are coatings on the glass, these should be rinsed off or wiped off with a wet cloth.

7.3.1 Cleaning frequency

	Daily	Monthly	Yearly
In general	Visual inspection of glass and bulbs. If possible, check through a window, that the operation is normal		Control measurement of UVC effect, depending on number of hours and use in general
Quartz glass	Inspection for dirt and dust. If there are coatings on the glass, vacuum and wipe off the coating		Inspection for damage. Action in case of damage; change glass
Teflon	Inspection for dirt and dust. If there are coatings on the glass, vacuum and wipe off the coating		Inspection for damage. Action in case of damage; change glass
Flanges	Inspection for dirt and dust. Action: wipe or rinse gently		

The cleaning frequency depends on the conditions. The cleaning intervals may therefore vary from the above.

7.3.2 Detergents

Always observe the legal regulations when choosing detergent. Follow the warnings and safety descriptions on the individual containers and safety data sheets.

Information on suitable cleaning agents can be found in the following table:

Material	Suitable cleaning agent	Important instructions
Teflon (glass coating)	Isopropanol or other non-abrasive cleaner for metal and glass	Use a soft cloth
Stainless steel	Isopropanol or other non-abrasive cleaner for metal and glass	Use a soft cloth
Glass	Isopropanol	Use a soft cloth

7.4. Cleaning procedure and inspection

The cleaning procedure must ensure efficient daily operation.

1. Clean gloves must be worn.
2. Cleaning is performed at least once a month, or according to the conditions.
3. UV-equipment is cooled down and ready for cleaning.
 - a. Wipe UV tubes with a dry cloth (antistatic cloth or hard-wrung cloth)

In connection with the cleaning, the UV equipment must be inspected for breaks and defects.

Check the following:

1. The glass is intact without cracks and crushes.
2. Cables are seated and installed correctly.

8. Liability and Warranty

We are only liable for warranty claims under national law. The following warranty is provided on bulbs as standard; 10,000 hours burning time with continuous operation or 3000 on / off or max. 2 years from time of delivery.

Avoid many short-term on and off switching of UV equipment. It has a strong degenerative effect on the life of the bulbs and is not covered by the warranty obligation.

Breakage and glass damage are not covered by the warranty.

Our general terms of sale and delivery are always valid.

We cannot be held responsible for damages caused by:

- Operating errors caused by non-compliance with these guidelines.

Warranty lapses upon:

- Operation with spare parts that are non-original.
- Defective or incorrect installation
- Installation of unsuitable accessories
- Incorrect operation
- Removal, manipulation, or removal of safety equipment
- Unproper performance of service and maintenance
- Wear and lack of maintenance
- Effects on vibrations from the installation site
- Impacts in the environment or installation, which we did not have the opportunity to anticipate at the time of dimensioning.